8680+0" 90+/5060
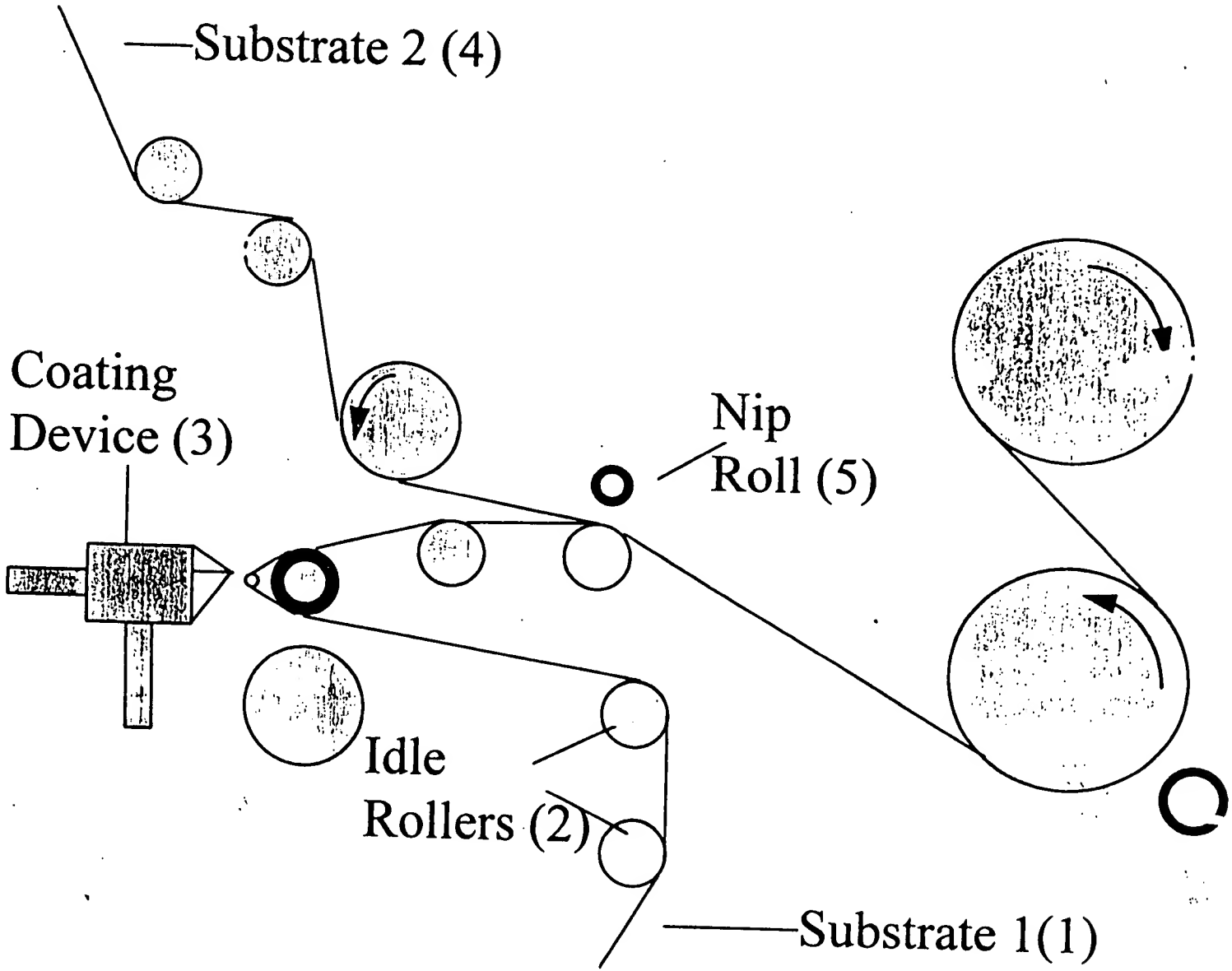
FIGURE 1